

Work Order ID 158433***158433***

Page 1

Wednesday, March 22, 2017 2:19:08 PM

Item ID: D2534

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Lock Plate

Start Date: 3/28/2017 Start Qty: 10.00

10

Cust Item ID:

Required Date: 3/30/2017 Req'd Qty: 10.00

10

Customer:

Reference: SCHEDULED

Approvals: Process Plan:

DAS
21
9-89

Date: MAR 22 2017 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2534

Rev D

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.35

FLOW CNC Waterjet

1-Cut as per Dwg D2734 Dwg Rev: D Prog Rev: D 2-
Deburr if necessary

10 PR 17/03/25

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.10

Quality Control

10 PR 17/03/25

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.20

Quality Control

DAS
38
9-89

MAR 27 2017

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Page 2

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Customer:

Reference: SCHEDULED

Run Start ***NR1***

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop ***NR2***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Packaging

Memo

*****STOCK IN LARGE FAB*****
LOCATION WA004

0.10

10

MAR 27 2017

9-89
6-10

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

1.00

17/3/28

MAR 28 2017

Picklist Print

Wednesday, March 22, 2017 2:19:12 PM

Page 1

Work Order ID: 158433

158433

Parent Item: D2534

D2534

Parent Item Name: Lock Plate

Start Date: 3/28/2017

Required Date: 3/30/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A New Issue 05-11-07 JLM
IPP Rev:B Now on Waterjet 06-06-20 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA		Purchased		No		110	sf	48.2700	0.0427	0.449474			

M304S11GA

304/316 0.125 Sheet

**

PR 17/03/25

Location

Loc Qty

Loc Code

MAT020

48.26998

M136687

16.26998

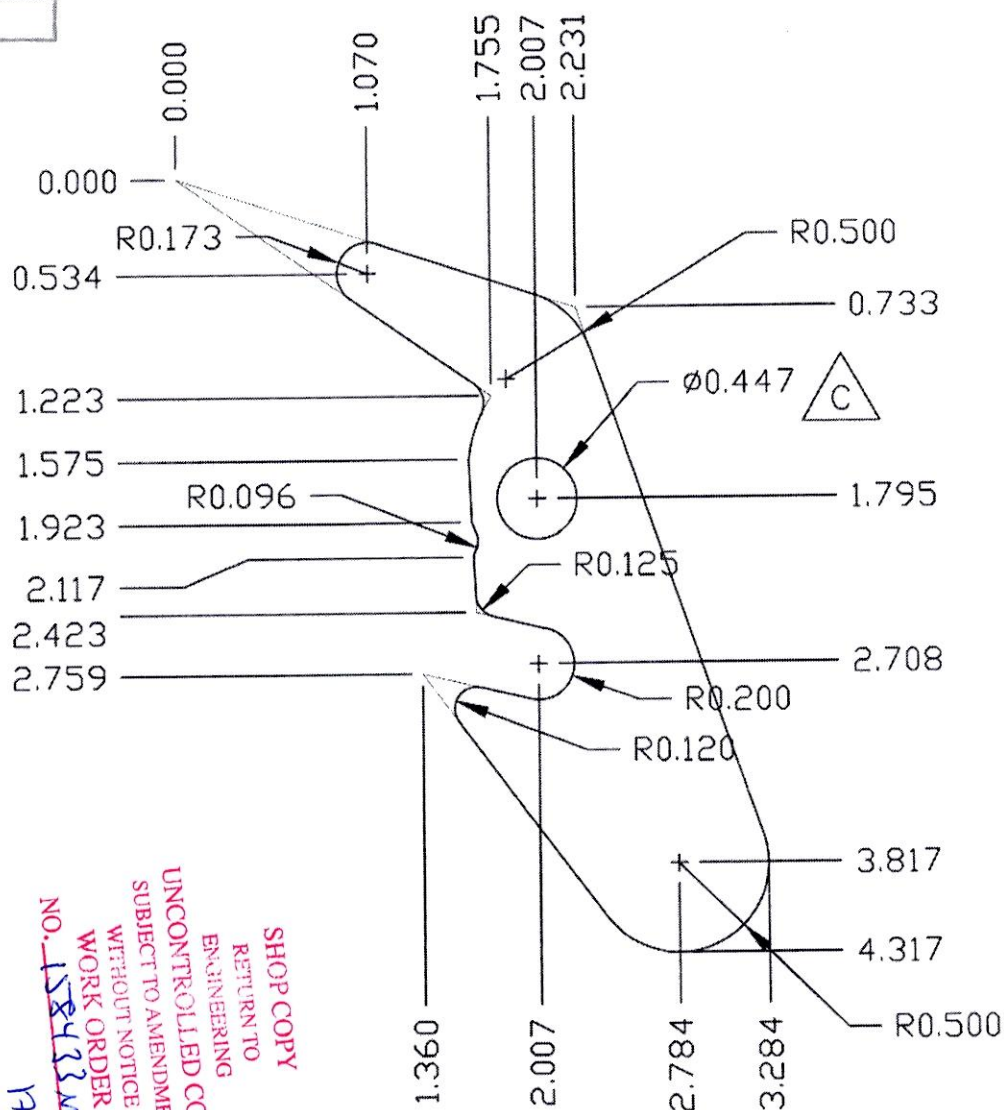
M137110

32

0.5

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	PH	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED 	APPROVED 	DRAWING NO.	REV. D
		D2534	SHEET 1 OF 1
DATE		TITLE	SCALE
04.12.14		LOCK PLATE	1:1
C	96.07.26	HOLE WAS 0.328	
D	04.12.14	UPDATE NOTES	

RELEASED04.12.16 **D2534 LOCK PLATE**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED